

L'ADDITION POSÉE



1 Calcule les sommes.

	d	u	
	5	1	
+	1	6	
	6	7	

$$51 + 16 = \dots 67 \dots$$

	d	u	
	①		
	2	5	
+	3	5	
	6	0	

$$25 + 35 = \dots 60 \dots$$

	d	u	
	3	7	
+	4	2	
	7	9	

$$37 + 42 = \dots 79 \dots$$



2 Pose les additions.



Calcule.

$$34 + 15$$

	d	u	
	3	4	
+	1	5	
	4	9	

$$34 + 15 = \dots 49 \dots$$

$$16 + 56$$

	d	u	
	①		
	1	6	
+	5	6	
	7	2	

$$16 + 56 = \dots 72 \dots$$

$$28 + 43$$

	d	u	
	①		
	2	8	
+	4	3	
	7	1	

$$28 + 43 = \dots 71 \dots$$

$$23 + 41$$

	d	u	
	2	3	
+	4	1	
	6	4	

$$23 + 41 = \dots 64 \dots$$



 **Pose** les additions.  **Calcule.**

$$25 + 14 + 8$$

	d	u	
	1		
	2	5	
	1	4	
+		8	
	4	9	

$$25 + 14 + 8 = \dots 49 \dots$$

$$18 + 20 + 32$$

	d	u	
	1		
	1	8	
	2	0	
+	3	2	
	7	0	

$$18 + 20 + 32 = \dots 70 \dots$$